Work Order August 3, 2010 3:0										Page
Item ID: D2 Revision ID:	06-628-023	,	Accept				s	-		
	li-Access-Step LH 3/10 Start Qty: 3/00 2/10 Req'd Qty:/3/00			Cust Item II Customer:	D :	•		Si	top	
	rocess Plan:	Date: 10:-8-05 Date:	Tooling: SPC (Y/N):	Da			R		,	
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID		Plan Code	Accept Qty	Reject Qty	Rejec Numb	
Draw Nbr	Revision Nbr									
N/A	Rev N/A									
DC Document Control	DOCUMENT CONT Memo Photocop	roll by blue file and type labels as purification for the second	0.00 0.00 er PPP D206-628-023	CHUTERS S	color	43		f.	10-8 C	3
110 Packaging Packaging	Pick Kit Memo		0.00				10/8	1/3	W2	Sf.
120 	QC4- 100% Inspect l	cits for completeness	0.00	iolalis			(44))		

Quality Control

Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANGE	S				<u> </u>
DATE	STEP	PROCI	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No):	PAR #:	Fault Cate	egory:	NCR: Yes	No DG	A:	Date:	
	Re	solution:	Disposition	on:	QA: N/C CI	osed:		Date: _	
NCR:		Wo	ORK ORE	DER NON-CONFORMAN	ICE (NCF	R)			
DATE	STEP	Description of NC Section A	ription of NC Section A Correct Initial AcC		Section B iption Sign & Date		cation tion C	Approval Chief Eng	Approvat QC Inspector
				Chief Eng					
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Work	Order	ID	60990	ì

August 3, 2010 3:09:22 PM



Page 2

Item ID:

D206-628-023

Accept



Setup Start

Stop



Revision ID:

Item Name:

Heli-Access-Step LH

Start Date:

8/03/10

Start Qty: 3.00

Required Date: 8/12/10

Req'd Qty: 3.00



Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan: Date:

Tooling:

Date:

Run

Accept

Qty

Start



Date:_____

SPC (Y/N):

Set Up/

0.00

Run Hours

Date:

Tool # Plan

Code

Stop

Reject

Qty

Insp.

Stamp

Reject

Number

10/08/16 /

Sequence ID/

Work Center ID

130

Packaging

Packaging

Packaging

Operation

Description

Memo

0.00

Identify and pack for shipping as per PPP D206-628-

023 ☐ Location:

□PPP Rev:

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

U LO-U813

Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES								
DATE	STEP	PRO	OCEDURE CHAN		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
								3.4 0	-		
								·			
Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes No DQA: Date						
Resolution:			Disposition	Disposition: QA: N/C Closed:							
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)					
DATE	STEP	Section A Initial Action Des		Corrective Action Section Action Description Chief Eng	Sign & Date	k Section C		Approval Chief Eng	Approval QC Inspector		
					i						
								5			
								i i			

Work Order ID: 60990

Parent Item:

D206-628-023

Parent Item Name: Heli-Access-Step LH



Start Date: 8/03/10

Required Date: 8/12/10

Start Qty: 3.00

Required Qty: 3.00

Comments:

IPP Rev:D As Per Ecn766 06-01-06 JLM

IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC

	IPP rev F ncr 0	9-004	09.01.09	EC verified	i by:DD								
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ĀN3C4A		Purchased	No			120	Each	1,892.000	3	% X	1135/)	
				Location		Loc C	<u>Oty</u>	Loc Code					
				ST350			892		_		_		
					114108		14		_		_		
					114416		12		_	<u>.</u>	_		
					114523		2		_	1-/	_		
					114941		864		_	12/	-		
					115300		.000		_		-	1	
AN4CI4A		Purchased	No			120	Each	89.0000	4	12 /	8/135		
				Location	l.	Loc	<u>Oty</u>	Loc Code			,		
				ST358			89						
					111902		89			16	_		
AN4C15A 		Purchased	No	~		120	Each	124.0000	8 /	24/	35/	(42)
+1				Location	1	Loc	<u>Oty</u>	Loc Code				-	
				ST358			124		_		_		
					111819_		1		_	\mathcal{A}^{-}			

Location	Loc Qty	Loc Code
ST358	124	
111819	1	
113595	11	
113603	10	
114330	2	
114442	50	
114523	50	

Dart Ae	rospace	Ltd						
W/O:			WORK ORDER (CHANGES			•	' 'S
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					İ			
								:
Part No	:	PAR #:	Fault Category:	NCR: Ye	es No DO	QA:	Date:	
	Re	esolution:	Disposition:	QA: N/C	Closed: _		Date: _	
NCR:			WORK ORDER NON-CON	IFORMANCE (NO	CR)			
		Description of NC	Corrective Actio	n Section B	Verif	ication	Approval	Approval

NCR:			WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC		Corrective Action Section B				Approval					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	- Verification Section C	Approval Chief Eng	QC Inspector					
					-								

August 3, 2010 3:09:26 PM

Work Order ID: 60990 D206-628-023 Parent Item: Parent Item Name: Heli-Access-Step LH Required Date: 8/12/10 **Start Date: 8/03/10** Start Qty: 3.00 Required Qty: 3.00 AN960C10 NAS1149C0363 120 0.0000 Purchased No Each M113524 15/8/1389 WASHER AN960C416L 820.0000 Purchased No 120 Each Location Loc Qty Loc Code FG 44 104925 44 ST346 776 106785 38 107008 10 112794 287 112828 400 69220 41 *D2731-7 Manufactured No 120 Each 83.0000 Mounting Lug Loc Oty Location Loc Code ST470 83 10 52330 35 8 59202 40 120 f 331.0410 Manufactured Location Loc Oty Loc Code ST412 331.041 56516 331.041

Dart Ae	rospace	Ltd							
W/O:			W	WORK ORDER CHANGES				•	• >
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cat	egory:	NCR: Yes	No DQ	A:	Date:	
	Re	solution:	Dispositi	on:	QA: N/C Closed: D				
NCR:			WORK ORI	DER NON-CONFORMA	NCE (NC	R)			
		Description of NC		Corrective Action Section	on B	Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Sec	tion C	Chief Eng	QC Inspector
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···	-								

Picklist Print

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Page 3

August 3, 2010 3.09.20 FM					
Work Order ID: 60990					
Parent Item: D206-628-023					
Parent Item Name: Heli-Access-Step	LH			Start Date: 8/03/10	Required Date: 8/12/10
				Start Qty: 3.00	Required Qty: 3.00
D2842-041	Manufactured	No	120 Each	0.0000 1 3	2/1
	Trialial aveal va			B6099/	10/8/138/
Step Assembly, 206 Float				•	
D2844-1	Manufactured	No	120 Each	16.0000 2 6	
THE PARTY OF THE PROPERTY OF T				<u>/0/</u>	138/
¼ Y ^{Arm}				` - /	7
		<u>Location</u>	Loc Qty	Loc Code	
		ST265	16	-6	-
, D2844-3	Manufactured	No 52030	0 16 - 120 Each	$\frac{10.0000}{1} \frac{3}{3} \frac{7}{1}$	7 1
	Manufactureu	110	120 Eden	10.0000	1.20/
				1111111111 /0/0	1158
↑ Arm √		Location	Loc Oty	Loc Code	
· ·		ST265	10		
		50825		7	-
D3394-043	Manufactured	No	120 Each	65.0000 4 12 7/	\wedge
Lug Assembly				11111111 /6/8/	135V (4)
Lug Assembly					
		Location	Loc Qty	Loc Code	
		ST475	65		_
		45365		.16	_
		52333 55772	•	•	_
		33114	. 11		_

Dart Aerospace

W/O:			WORK ORDER CHANGES								
DATE	STEP	PRO	OCEDURE CHAN	GE	Ву	Date Qty	Approval Chief Eng /	Approval QC Inspector			
							Prod Mgr				
Part No	:	PAR #:	Fault Category: NC			NCR: Yes No DQA: Date:					
Resolution:			Disposition: QA: N/C Closed: Date:								
NCR:		•	WORK ORDE	R NON-CONFORMA	ANCE (NCR))					
DATE	STEP	Description of NC	Description of NC Corrective Ac			Verification	Approval	Approval			
DAIL	O I E I	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector			
								ļ			
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Picklist Print

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Page 4

Work Order ID: 60990

Parent Item:

D206-628-023

Parent Item Name: Heli-Access-Step LH



Start Date: 8/03/10

Required Date: 8/12/10

Start Qty: 3.00

Required Qty: 3.00

MS21043-4



No

Location Loc Qty ĖĠ 40 104603 40 ST301 1171 25 112492 113069 8 114348 338 114523 500 114784 300 120 Each

120

Each

Loc Code

134.0000

1,211.000

NAS1515H3

Purchased

Purchased

Purchased

No

No

Location ST277 111268 120

Loc Qty Loc Code 134 134 Each 888.0000

Location Loc Qty Loc Code FG 40 103691 40 ST277 848 223 112492 114236 268 114265 357

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W/O:			WO	RK ORDER CHANG	GES				•	* *
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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									747	
Part No: PAR #:		PAR #:	Fault Categ	ory:	NCI	R: Yes	No DQ	A:	Date: _	1
		esolution:	Disposition: Q			QA: N/C Closed:				Date:
NCR:			WORK ORDE	R NON-CONFORM	IANCE	(NCF	1)			
DATE	STEP	Description of NC Corrective Action			ction B	Verification			Approval	Approvai
DATE STEE	SILF	Section A	Initial Chief Eng	Action Description Chief Eng		Sign 8 Date	Sect	ion C	Chief Eng	QC Inspector
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REFERENCE ONLY

DART AEROSPACE USA, INC.



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D206-628-013/-014/-023/-024/-033/-033 FLOAT COMPATIBLE DART HELI-ACCESS-STEPSTM PARTS LIST 5.2

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X	-014	-020	-02-4		-004	D206-628-013	206 A/B FLOAT STEP INST. LH
<u> </u>	X				1	D206-628-014	206 A/B FLOAT STEP INST. RH
		χ.				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
ļ		-		X	 	D206-628-033	407 FLOAT STEP INST. LH
					Х	D206-628-034	407 FLOAT STEP INST. RH
			<u> </u>				
2	2	 		4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	. 8	D2732-030	RUBBER CUSHION
1					· · · · · ·	D2841-041	FLOAT STEP ASSEMBLY LH
	1				1	D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
ì		•	1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4	*				AN4C13A	BOLT
4	4	. 4	4	8	8	AN4C14A -	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	AN960C10	WASHER
24	24	24	24	24	24	AN960C416L	WASHER
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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Revision: F

Date: 08.02.07